Structural heating panel



- · Rapid, even heat distribution
- Structural board spanning joists or battens
- Dry construction
- Recyclable
- Low risk installation process

PRODUCT DESCRIPTION

The BauChip system is a structural heat distributing combination panel. This comprises of a pre-routed baseboard and pre-routed, pre-printed top board encasing an AL-HEX layer, to provide a finished floor ready to accept floor coverings, once properly prepared, for ceramic tiles and natural stone, as well as for parquet, multi-layer parquet, laminate and LVT and PVC.

The BauChip and BauChip+ top panels are pre-printed with fixing points and routed for accurate location of the panel over the underfloor pipework. The top panels are available in a range of different materials to suit most flooring requirements.

The BauChip+ (plus) system incorporates an additional layer of AL-HEX bonded to the baseboard to provide increased performance in terms of heating/cooling and operating water temperatures.

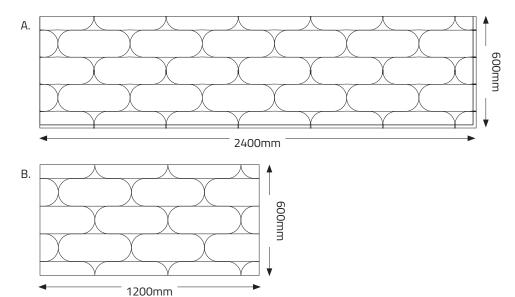
AL-HEX is a patented aluminium self-moulding heat distribution element designed to maximise heating performance.

This system is designed for even heat distribution using low temperature hydronic underfloor heating and cooling systems with timber joists or acoustic battens whilst reducing installation risks and time on site and ensuring consistent performance once installed.



DIMENSIONS

(Not to scale)



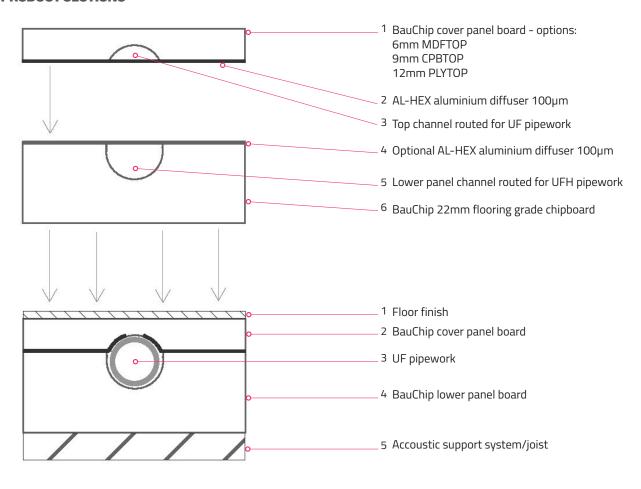
A. Panel = 2400mm x 600mm x 22mm

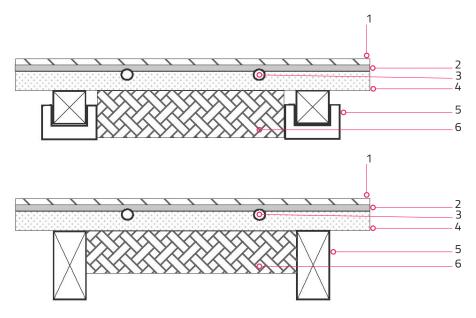
B. Cover = 1200mm x 600mm x 22mm

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PRODUCT SECTIONS





- 1 Floor finish
- 2 BauChip topboard from 6mm MDF with aluminium diffuser
- 3 12mm UF pipework
- 4 BauChip structural panel (optional alumium diffuser)
- 5 Joist or acoustic support system
- 6 Insulation layer





TECHNICAL DATA

CONSTRUCTION TYPE	BS EN 1264-2 Type B
STRUCTURAL PERFORMANCE	BauChip panel fixed over: Acoustic battens over structural floor by others Standard floor joists by others Max. joist/batten spacing of 600mm cc
	BauChip panels are Independently tested for strength compared to a standard 22mm chipboard panel with joists @ 600mm c-c = pass with min. 6mm MDF mechanically fixed to chipboard with 12mm pipe channels at 150m c-c
WEIGHT BEARING LAYER	Routed AL-HEX backed MDFTOP Routed AL-HEX backed CPBTOP Routed AL-HEX backed PLYTOP
WEIGHT BEARING LAYER THICKNESS	MDFTOP = 6mm CPBTOP = 9mm PLYTOP = 12mm
WEIGHT BEARING LAYER CONDUCTIVITY	MDFTOP = 0.13 W/mK CPBTOP = 0.23 W/mK PLYTOP = 0.13 W/mK
WEIGHT BEARING LAYER FIXING	Screwed through pre-marked fixing points using flooring screws
WEIGHT BEARING LAYER DIMENSION	1200mm x 600mm
THERMAL DIFFUSION LAYER	AL-HEX – patented aluminium self-moulding contact system
THERMAL DIFFUSION LAYER THICKNESS	BauChip: 100 μm BauChip+: 200 μm
THERMAL DIFFUSION LAYER CONDUCTIVITY	200 W/mK
THERMAL INSULATION TYPE	By others
THERMAL INSULATION CONDUCTIVITY	By others
THERMAL INSULATION GRADE	By others
ACOUSTIC LAYER	By others
STRUCTURAL BASEBOARD LAYER	P5 moisture resistant chipboard
STRUCTURAL BASEBOARD CONDUCTIVITY	0.13 W/mK
STRUCTURAL BASEBOARD THICKNESS	22mm
PIPE FIXING METHOD	Grooved channels for 12mm pipework
STRUCTURAL BASEBOARD FIXING	Mechanically fixed to support structure
STRUCTURAL BASEBOARD PANEL DIMENSION	Baseboard: 2400x600
TOLERANCES CUT	+/- 1.0 mm thickness +/- 0.3mm
FINISHED PANEL THICKNESS	Typically 28mm depending on top board
SYSTEM WEIGHT	Approx. >20.04 kg/m² depending on top board
OZONE DEPLETION POTENTIAL (ODP)	-
RECYCLABLE	Baseboard – Yes Topboard – Yes

HEATING PERFORMANCE DRT = 21°C, 1.0 Tog covering per BS1264-3

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BauChip Top Panel Pipe size Pipe spacing W/m² @ W/m² @ W/m² @ W/m^2 @ 60/50 55/45 45/38 35/29 1.0 tog 1.0 tog 1.0 tog 1.0 tog **MDFTOP** 12 x 1.4 150 75 **CPBTOP** 150 77 54 29 12 x 1.4 90

63

44

PLYTOP BauChip+

Top Panel	Pipe size	Pipe spacing	Heat output* W/m² @ 60/50 1.0 tog	Heat output* W/m² @ 55/45 1.0 tog	Heat output* W/m² @ 45/38 1.0 tog	Heat output* W/m² @ 35/29 1.0 tog
MDFTOP	12 X 1.4	150	101	86	61	32
СРВТОР	12 x 1.4	150	103	88	62	33
PLYTOP	12 x 1.4	150	84	72	51	27

73

150

* Heat Outputs:

21

- 1. are indicative for comparison purposes
- 2. are based on design room temperature of 21°C
- 3. are based on effective heated area
- 4. will vary on foiled area around pipe bends
- will increase/decrease depending on the floor covering and weight bearing layer used
- 6. will vary on final floor construction installed.

STRUCTURAL TEST STATEMENT OF PERFORMANCE

12 x 1.4

Test	STRUCTURAL		
Testing Facility	This independent testing was carried out by an UKAS accredited, external consultancy lab.		
Product	BauChip		
Construction	22mm P5 BauChip deck (base) panel with 6mm aluminium lined BauChip top panel screwed down.		
Indicative Section			
Statement	This is to confirm that Bauserv BauChip structure with specific Bauserv BauChip pattern as described above, assembled as per the Bauserv installation guide, laid over joists or battens at 400mm centres, has been tested in accordance with the British Standards BS EN 1195:1998 and BS EN 12871:2010, assessed against the requirements of Class I of BS EN 12871 Table 4, and has passed.		
Results	Point Load results yielded a preliminary F _{max.est} of 7.02 kN.		

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